



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3389-1

Job Sheet 175386



Part No: D3389-1

Job Qty: 16 ea

Part Name: Web



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-02-08 As per Rev C JLM IPP Rev:C 07-11-13 ECN 1056 Rev D dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Skid tubes-1		SY
100	Skid tubes	16 pcs	4/19/18	4/19/18	0.00	9.70	Skid tubes-3		SY
110	QC	16 pcs	4/19/18	4/19/18	0.00	0.00	QC5		BE
120	HandFinish	16 pcs	4/20/18	4/20/18	0.00	3.45	HandFinish1		SA 18-04-12
130	QC	16 pcs	4/20/18	4/20/18	0.00	0.00	QC7-2		BE
140	Packaging	16 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		BE
150	QC21-SA	16 Ea	4/20/18	4/20/18	0.00	0.00	QC21		DAS 21 APR 13 2018

Part Op 100 - Pick D2500-3-100 Locating from deburred end, drill pilot holes using DT8785 as per dwg D3389. Scribe cut
Descriptions: line. 4- Cut to finished length 5- Open holes to finished size as per dwg D3389 6- Deburr
140 - LOCATION : LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n -I' Beam Web 4"	16 Ea (1 ea)	90-Start up Operation	50 56 056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	16	84	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 8:30 AM Dart.Gagnon.Michelle



Container No: S059800



Part: D3389-1

Job No: 175386

Serial No/Batch: S059800

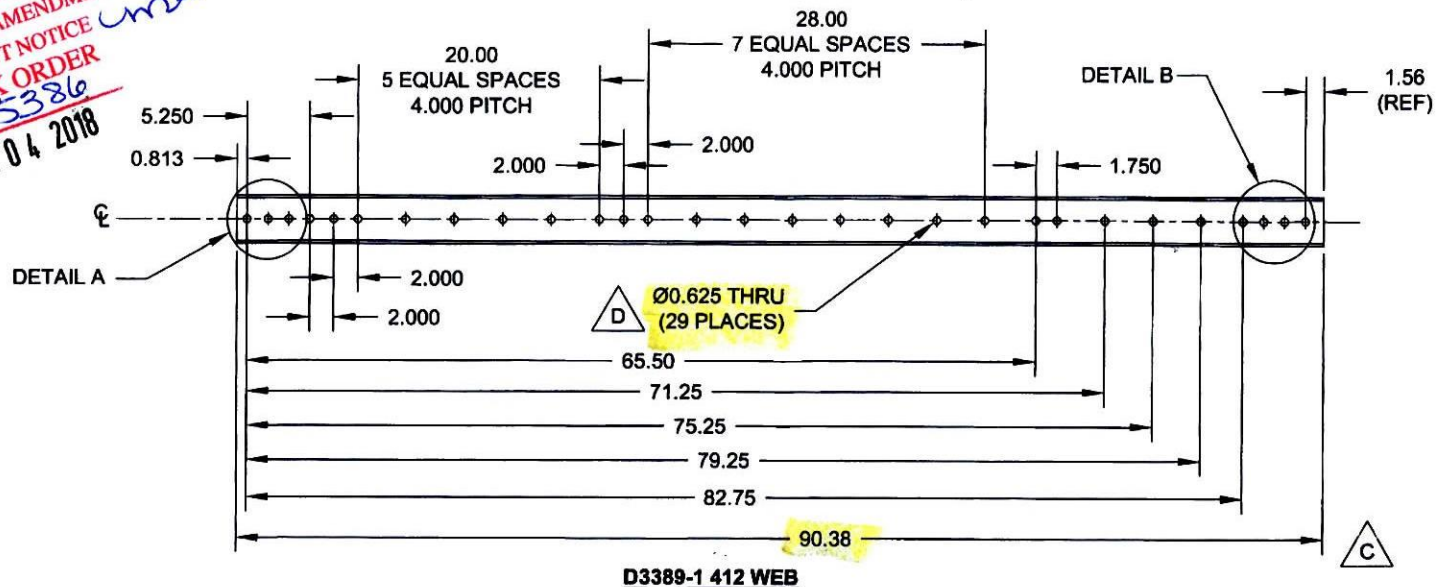
Revision:

Inspector:

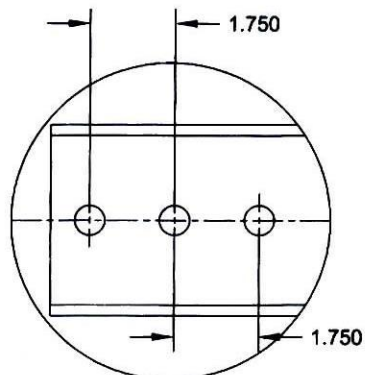
Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/10/18

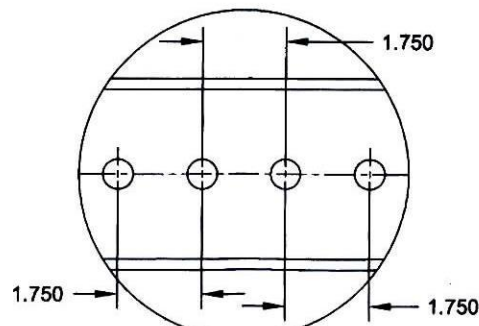
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175386
APR 04 2018



D3389-1 412 WEB



DETAIL A
SCALE 2:5



DETAIL B
SCALE 2:5

NOTES:

- 1) MATERIAL: MAKE FROM D2500-3 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 6.6 lbs

RELEASED
07.11.06

D	REVISE HOLE DIAMETER FROM Ø0.257 TO Ø0.625, ZONE D4; REFORMAT DRAWING	PH	07.10.09
C	DECREASE OVERALL LENGTH, MODIFY HOLE	PH	06.01.23
B	UPDATE DIMENSIONING	PH	05.06.13
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09	DRAWING NO.	REV. D
		D3389	SHEET 1 OF 1
		TITLE	SCALE
		412 WEB	1:1
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